

Work Order ID 88898

Friday, August 10, 2012 8:59:40 AM

88898

Page 1

Item ID: D350-561-141

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Stop

NS2

Start Date: 8/10/2012 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 8/10/2012 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan: <i>MW</i>	Date: <i>12-08-10</i>	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 ***100*** DOCUMENT CONTROL **0.00** *DAS 16 9-83* *(120810)*

DC Document Control **0.00** Photocopy bluefile and create labels per PPP D350-561-141 CHG003

105 ***105*** Pick Kit **0.00**

Packaging **0.00** *OP 1* *12/08/10*

110 ***110*** QC4- 100% Inspect kits for completeness **0.00**

Quality Control **0.00** *DAS 16 9-83* *(120810)*

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Item ID: D350-561-141

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Stop

NS2

Start Date: 8/10/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/10/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

0.00

86485

12

OK 12/8/2012

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-561-141

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

OK 12/8/2012

ME

12-08-27

Picklist Print

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Work Order ID: 88898

Parent Item: D350-561-141

Start Date: 8/10/2012

Required Date: 8/10/2012

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 6" Mirror		Manufactured	No			105	Each	17.0000	1	1	JB		

Location

ST226 17
79943 17

Location

ST229 10
70725 2
79464 8

Location

ST 5
82039 5

WA005 18
85862 18

Location

ST003 31
70726 7
82591 24

Location

ST003 6
25581 6

D2012-105
Arm

105 Each 10.0000

1 JB

D2012-107
Clevis

105 Each 23.0000

1 JB

D2012-111
Bracket

105 Each 31.0000

1 JB

D2012-115
Bracket, Clevis

105 Each 6.0000

1 JB 1208110

25581

Picklist Print

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Work Order ID: 88898
Parent Item: D350-561-141
Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round
Start Date: 8/10/2012
Required Date: 8/10/2012
Start Qty: 1.00
Required Qty: 1.00

D2022-101
Spacer
Manufactured No 105 Each 99.0000 2 8/10

Location Loc Qty Loc Code

ST504 99
73307 1
83995 98

2

8/10

83995

D3629-1
Bracket
Manufactured No 105 Each 10.0000 1 8/10

Location Loc Qty Loc Code

ST245A 10
76270 10

1

8/10

76270

D3635-1
Gasket
Manufactured No 105 Each 20.0000 1 8/10

Location Loc Qty Loc Code

ST059 20
70764 20

1

8/10

76270

D3646-1
Arm
Manufactured No 105 Each 10.0000 1 8/10

Location Loc Qty Loc Code

ST229 10
76263 4
82594 6

1

8/10

70764

D3646-3
Arm
Manufactured No 105 Each 10.0000 1 8/10 12/08/10

Location Loc Qty Loc Code

ST229 10
74130 2
79356 4
82592 4

1

8/10

76263

79356

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Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

~~D4070-041
Clamp~~

Manufactured	No	105	Each	6.0000	2	2	JB
--------------	----	-----	------	--------	--------------	---	---------------

~~AN3-4A
Bolt~~

Purchased	No	105	Each	521.0000	94067	3	JB
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~~AN3-5A
Bolt~~

Purchased	No	105	Each	1,133.0000	104625	3	JB
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~~AN3-6A
Bolt~~

Purchased	No	105	Each	133.0000	120187	1	JB
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Picklist Print

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Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-5A
Bolt

Purchased No 105 Each 894.0000

3

3

JB

80

Location	Loc Qty	Loc Code
ST355	894	
100857	5	
106242	1	
106605	2	
116191	1	
120562	885	

Purchased No 105 Each 88.0000

1

1

JB

82

AN4-10A
Bolt

Location	Loc Qty	Loc Code
ST355	50	
122407	50	
ST356	38	
117619	4	
121666	34	

NAS1149D0363J Purchased No 105 Each 0.0000

8

8

JB

83

AN960JD10
Washer

NAS1149D0463J Purchased No 105 Each 29.0000

8

8

JB

83

AN960JD416
Washer

Location	Loc Qty	Loc Code
ST351	29	
116289	8	
119097	21	

Picklist Print

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Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

105

Each

3,385.0000

4

4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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316	831	
-----	-----	--

122452	831	
--------	-----	--

ST300	781	
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117885	32	
--------	----	--

119017	603	
--------	-----	--

119075	138	
--------	-----	--

121444	8	
--------	---	--

ST317	1773	
-------	------	--

122141	1773	
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122141

4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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314	5000	
-----	------	--

122452	5000	
--------	------	--

ST300	470	
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104248	1	
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116823	4	
--------	---	--

119075	116	
--------	-----	--

121011	193	
--------	-----	--

121444	156	
--------	-----	--

121444

MS21042L4

Nut

Purchased

No

105

Each

5,470.0000

4

4

JB 12/08/10 \$0

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
X							D350-561-043	DUAL MIRROR INSTALLATION, RH
1	X			1		1	D350-561-045	MIRROR KIT
		X		1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
			X				D350-561-143	DUAL MIRROR INSTALLATION, RH
				X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH	
					X	D350-561-243	DUAL MIRROR INSTALLATION, LH	
1	1		L-1	1			D2011-101	Mirror
1							D2012-101	Arm
1							-D2012-103-	Arm
1			L-1				-D2012-105-	Arm
					1		D2012-106	Arm
2		L-1		1			D2012-107	Clevis
1							D2012-109	Bracket
1		L-1		1			D2012-111	Bracket
4	2						D2012-113	Clamp
1		L-1		1			D2012-115	Bracket
4		L-2		2			-D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*	1*	1*		1*			D3014-1	Locknut
	L-1			1			D3629-1	Bracket
		L-1		1			-D3635-1-	Gasket
		2					-D3635-3-	Gasket
			L-1				-D3646-1-	Arm
				1			D3646-2	Arm
			L-1				D3646-3	Arm
				1			D3646-4	Arm
		L-2		2			-D4070-041	Clamp
2							-AN3-4A	Bolt
2	2	L-6		6			-AN3-5A	Bolt
1		L-1		1			-AN3-6A	Bolt
2		L-1		1			AN4-10A	Bolt
3		L-3		3			AN4-5A	Bolt
14	4	L-8		8			AN960JD10	Washer
9	2	L-8		8			AN960JD416	Washer
1*	1*	L-1*		1*			AN960JD416L	Washer
5	2	L-4		4			MS21042L3	Nut, (or MS21042-3)
5		L-4		4			MS21042L4	Nut, (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR